

**GS# 209-066 New Softball Tennis Complex  
Meridian Community College**

**ADDENDUM NO. 1**

TO: All Bidders on the Above Referenced Product  
FROM: Davis Purdy Architects, PLLC  
DATE: September 28, 2023  
SUBJECT: **ADDENDUM NO. 1**

**ACKNOWLEDGEMENT OF RECEIPT OF ADDENDUM IS REQUIRED ON BID FORM.**

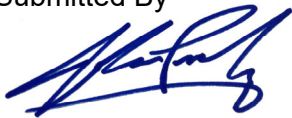
Clarifications and revisions to Contract Documents for the referenced project are as follows:

1. **CLARIFICATION:** The drawing index on **Title Sheet T-1.0** dated 8/11/23 lists Plumbing drawing P-502 in error. Plumbing drawing P-502 is listed on the drawing is not part of the Contract Documents.
2. **CLARIFICATION:** The following Plumbing Drawing is part of the Contract Documents, but was not listed (in error) on the Drawing Index on Title Sheet T-1.0 dated 8/11/23:
  - a. **Plumbing Sheet P-701**
3. **CLARIFICATION:** Pre-Bid Conference details are as follows:
  - a. Date & Time: Thursday October 5, 2023 at 10:00 am
  - b. Location: Meridian Community College Physical Plant Office  
910 Highway 19 N  
Meridian, MS 39307
4. **ADD:** Add the following Specification section dated 9/28/2023: **13 34 16.53 – Continuous Elevated Angle-Frame Bleachers**. Specification Section 13 34 16.53 is attached.
5. **REPLACE:** Replace the following Electrical Drawings dated 8/11/23 with the same drawings dated 9/22/23:

- a. **Electrical Drawing E-0.3**
- b. **Electrical Drawing E-1.0**

**6. CLARIFICATION:** Structural design for Softball field net poles and Grandstand Foundation are to be stamped by a licensed Professional Engineer in the state of Mississippi provided by the contractor.

Submitted By

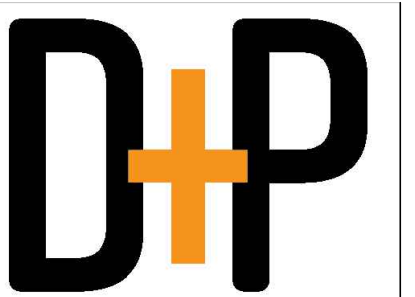


John L. Purdy, AIA

Davis Purdy Architects, PLLC

September 28, 2023

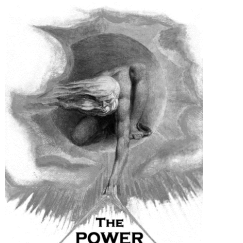
**ACKNOWLEDGEMENT OF RECEIPT OF THIS ADDENDUM IS  
REQUIRED AND SHALL BE INDICATED ON BID FORM**



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 TFS Proj. # 20172

PANEL		LOCATION: ELECTRICAL ROOM		LUG LOCATION: TOP FEED		PANELBOARD AIC RATING (A):			
HSB		VOLT: 480Y/277V, 3Ø, 4W		MAIN BUS: 225A MAIN BREAKER		18,000			
CIRCUIT NO.	BREAKER	DESCRIPTION	PHASE LOAD (KVA)			DESCRIPTION	BREAKER	CIRCUIT NO.	
			A	B	C				
1	20	2	0.3	4.1		DOAS-1	20	3	2
3	-	-	0.0	4.1		-	-	-	4
5	-	-			0.0	4.1	-	-	6
7	80	3	12.0	4.9		ODU-1	30	3	8
9	-	-			12.0	4.9	-	-	10
11	-	-			12.0	4.9	-	-	12
13	30	3	0.0	0.0			30	3	14
15	-	-			0.0	0.0	-	-	16
17	-	-			0.0	0.0	-	-	18
19	30	3	0.0	0.0			30	3	20
21	-	-			0.0	0.0	-	-	22
23	-	-			0.0	0.0	-	-	24
25	80	3	0.0	0.0			30	3	26
27	-	-			0.0	0.0	-	-	28
29	-	-			0.0	0.0	-	-	30
31	20	3	0.0	0.0			70	3	32
33	-	-			0.0	0.0	-	-	34
35	-	-			0.0	0.0	-	-	36
37	30	3	0.0	15.8			70	3	38
39	-	-			0.0	12.7	-	-	40
41	-	-			0.0	15.1	-	-	42
TOTAL			36.9	33.6		36.0			

PANEL		LOCATION: ELECTRICAL ROOM		LUG LOCATION: BOTTOM FEED		PANELBOARD AIC RATING (A):				
LSB		VOLT: 208Y/120V, 3Ø, 4W		MAIN BUS: 175A MAIN BREAKER		10,000				
CIRCUIT NO.	BREAKER	DESCRIPTION	PHASE LOAD (KVA)			DESCRIPTION	BREAKER	CIRCUIT NO.		
			A	B	C					
1	20	1	1.4	0.4		REC. - TENNIS COURTS	20	1	2	
3	20	1		0.4	0.4	REC. - TENNIS COURTS	20	1	4	
5	20	1			0.9	0.7	REC. - COACH OFFICE 1	20	1	6
7	20	1	0.7	0.7			REC. - COACH OFFICE 2	20	1	8
9	20	1		0.7	0.5		REC. - DRINKING FOUNTAIN	20	1	10
11	20	1			0.5	1.1	REC. - CORRIDOR VESTIBULE RESTROOM LAUNDRYROOM SHOWER	20	1	12
13	20	1	0.9	0.1			LTS - EXTERIOR	20	1	14
15	20	1		0.0	0.4		REC. - TDBB-3	20	1	16
17	20	1			0.4	0.3	BS-1-1	20	2	18
19	15	1	0.2	0.3			ILJ-01-04	15	2	20
21	20	1		0.2	0.1			15	2	22
23	20	1		0.2	0.1			15	2	24
25	20	1	0.8	0.1			IJ-1.01-05, 08, 09, 11	15	2	26
27	20	2		0.5	0.1			15	2	28
29	-	-			0.5	0.1		15	2	30
31	20	1	0.5	0.1			ILJ-06, 07, 10	15	2	32
33	20	1		0.0	0.3		RP-1	20	1	34
35	20	1			0.0	0.0	SPARE	20	1	36
37	20	1	0.0	0.0			SPARE	20	1	38
39	20	1		0.0	0.0		SPARE	20	1	40
41	20	1		0.0	0.0		SPARE	20	1	42
43	20	1	0.0	6.7			DRYER	80	3	44
45	20	1		0.0	6.7			80	3	46
47	20	1		0.0	6.7			80	3	48
49	60	3	2.9	0.0			SPARE	20	1	50
51	-	-		2.6	0.0		SPARE	20	1	52
53	-	-			3.7	0.0	* GFCI BREAKER SPARE	20	1	54
TOTAL			15.8	12.7		15.1				

PANEL		LOCATION: ELECTRICAL ROOM		LUG LOCATION: BOTTOM FEED		PANELBOARD AIC RATING (A):				
BGP		VOLT: 208Y/120V, 3Ø, 4W		MAIN BUS: 60A MAIN BREAKER		10,000				
CIRCUIT NO.	BREAKER	DESCRIPTION	PHASE LOAD (KVA)			DESCRIPTION	BREAKER	CIRCUIT NO.		
			A	B	C					
1	20	1	0.7	0.5		REC. - BATTING CAGES	20	1	2	
3	20	1		0.4	0.5		REC. - BATTING CAGES	20	1	4
5	20	1			0.4	1.7	EUH-1	20	2	6
7	20	1	0.0	1.7			EUH-2	20	2	8
9	20	1		0.0	1.7			20	2	10
11	20	1			0.0	1.7		20	2	12
TOTAL			2.9	2.6		3.7				

PANEL		LOCATION: ELECTRICAL ROOM		LUG LOCATION: BOTTOM FEED		PANELBOARD AIC RATING (A):			
HPB		VOLT: 480Y/277V, 3Ø, 4W		MAIN BUS: 225A MAIN BREAKER		18,000			
CIRCUIT NO.	BREAKER	DESCRIPTION	PHASE LOAD (KVA)			DESCRIPTION	BREAKER	CIRCUIT NO.	
			A	B	C				
1	20	3	2.2	2.2		POLE 'A2'	20	3	2
3	-	-		2.2	2.2		-	-	4
5	-	-			2.2	2.2		-	6
7	30	3	5.2	5.2			30	3	8
9	-	-		5.2	5.2		-	-	10
11	-	-			5.2	5.2		-	12
13	20	2	0.3	1.2			20	3	14
15	-	-		0.3	1.2		-	-	16
17	-	-			0.0	1.2		-	18
19	20	3	0.0	0.0			30	3	20
21	-	-			0.0	0.0	-	-	22
23	-	-			0.0	0.0	-	-	24
25	30	3	0.0	11.5			70	3	26
27	-	-			0.0	10.1	-	-	28
29	-	-			0.0	8.0	-	-	30
31	30	3	0.0	0.0			70	3	32
33	-	-			0.0	0.0	-	-	34
35	-	-			0.0	0.0	-	-	36
37	30	3	0.0	0.0			30	3	38
39	-	-			0.0	0.0	-	-	40
41	-	-			0.0	0.0	-	-	42
TOTAL			27.8	26.4		24.0			

PANEL		LOCATION: ELECTRICAL ROOM		LUG LOCATION: BOTTOM FEED		PANELBOARD AIC RATING (A):				
LPB		VOLT: 208Y/120V, 3Ø, 4W		MAIN BUS: 175A MAIN BREAKER		10,000				
CIRCUIT NO.	BREAKER	DESCRIPTION	PHASE LOAD (KVA)			DESCRIPTION	BREAKER	CIRCUIT NO.		
			A	B	C					
1	20	1	0.2	0.4		REC. - TDBB-2	20	1	2	
3	20	1		0.4	0.7		REC. - PRESSBOX	20	1	4
5	20	1			0.7	0.5	REC. - HOME DUGOUT	20	1	6
7	20	1	0.5	0.2			REC. - MOUND	20	1	8
9	20	1		0.2	1.5		EUH-1	20	1	10
11	20	1			0.3	0.5	RCP-1	15	1	12
13	35	1	3.5	1.5			EUH-2	20	1	14
15	35	1		3.5	0.5		RCP-2	15	1	16
17	20	1			0.4	2.5	PTHP-1	30	2	18
19	20	1	0.7	2.5				30	2	20
21	20	1		0.4	2.5		PTHP-2	30	2	22
23	20	1			0.5	2.5		30	2	24
25	20	1	0.5	1.5			EUH-1	20	1	26
27	20	1		0.0	0.5		POWER FOR GATE OPERATOR	20	1	28
29	20	1			0.0	0.0	SPARE	20	1	30
31	20	1	0.0	0.0			SPARE	20	1	32
33	20	1		0.0	0.0		SPARE	20	1	34
35	20	1		0.0	0.0		SPARE	20	1	36
37	20	1		0.0	0.0		SPARE	20	1	38
39	20	1		0.0	0.0		SPARE	20	1	40
41	20	1		0.0	0.0		SPARE	20	1	42
43	20	1		0.0	0.0		SPARE	20	1	44
45	20	1		0.0	0.0		SPARE	20	1	46
47	20	1		0.0	0.0		SPARE	20	1	48
49	20	1	0.0	0.0			SPARE	20	1	50
51	20	1		0.0	0.0		SPARE	20	1	52
53	20	1		11.5	10.1	6.0	LIGHTING CONTROL PANEL	20	1	54
TOTAL			11.5	10.1		6.0				

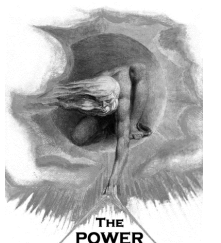
PANEL		LOCATION: ELECTRICAL ROOM		LUG LOCATION: BOTTOM FEED		PANELBOARD AIC RATING (A):			
HTP		VOLT: 480Y/277V, 3Ø, 4W		MAIN BUS: 225A MAIN BREAKER		18,000			
CIRCUIT NO.	BREAKER	DESCRIPTION	PHASE LOAD (KVA)			DESCRIPTION	BREAKER	CIRCUIT NO.	
			A	B	C				
1	20	3	1.3	1.3		POLE 'T2'	20	3	2
3	-	-		1.3	1.3		-	-	4
5	-	-			1.3	1.3		-	6
7	20	3	1.3	1.3			20	3	8
9	-	-			1.3	1.3	-	-	10
11	-	-			1.3	1.3	-	-	12
13	20	3	1.3	1.3			20	3	14
15	-	-			1.3	1.3	-	-	16
17	-	-			1.3	1.3	-	-	18
19	20	3	1.3	1.3			20	3	20
21	-	-			1.3	1.3	-	-	22
23	-	-			1.3	1.3	-	-	24
25	20	3	1.3	1.3			20	3	26
27	-	-</							



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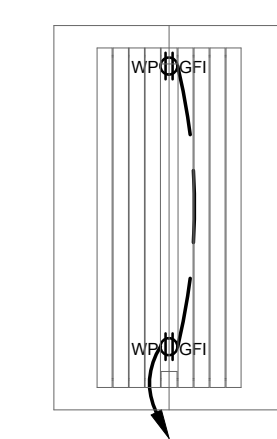
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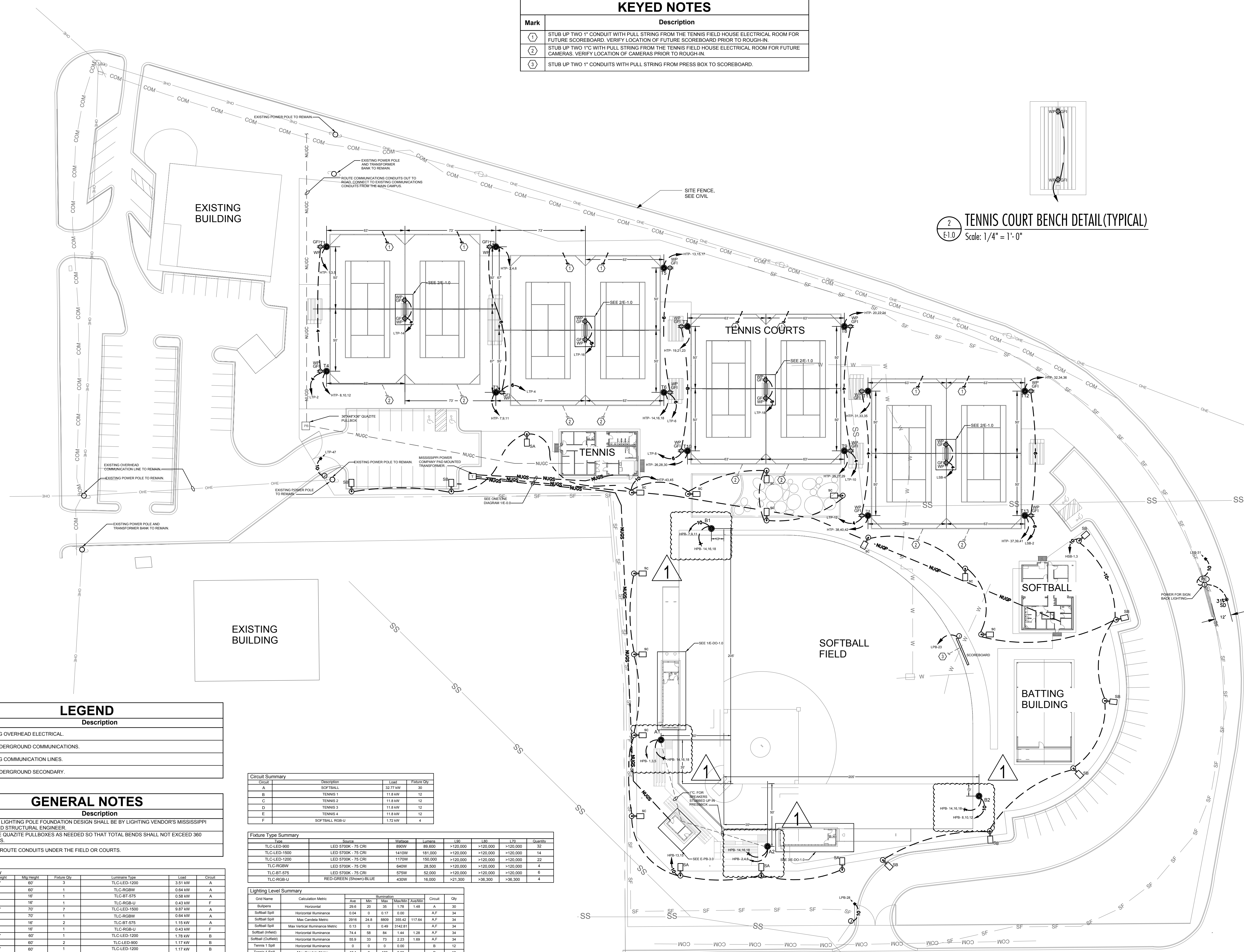


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KEYED NOTES	
Mark	Description
1	STUB UP TWO 1" CONDUIT WITH PULL STRING FROM THE TENNIS FIELD HOUSE ELECTRICAL ROOM FOR FUTURE SCOREBOARD. VERIFY LOCATION OF FUTURE SCOREBOARD PRIOR TO ROUGH-IN.
2	STUB UP TWO 1" C WITH PULL STRING FROM THE TENNIS FIELD HOUSE ELECTRICAL ROOM FOR FUTURE CAMERAS. VERIFY LOCATION OF CAMERAS PRIOR TO ROUGH-IN.
3	STUB UP TWO 1" CONDUITS WITH PULL STRING FROM PRESS BOX TO SCOREBOARD.



2 TENNIS COURT BENCH DETAIL (TYPICAL)  
 E.1.0 Scale: 1/4" = 1'-0"



LEGEND	
Mark	Description
-OHE-	EXISTING OVERHEAD ELECTRICAL.
-NUGC-	NEW UNDERGROUND COMMUNICATIONS.
-COM-	EXISTING COMMUNICATION LINES.
-NUGS-	NEW UNDERGROUND SECONDARY.

GENERAL NOTES	
Mark	Description
1.	SPORTS LIGHTING POLE FOUNDATION DESIGN SHALL BE BY LIGHTING VENDOR'S MISSISSIPPI LICENSED STRUCTURAL ENGINEER.
2.	PROVIDE QUARTZITE PULLBOXES AS NEEDED SO THAT TOTAL BENDS SHALL NOT EXCEED 360 DEGREES.
3.	DO NOT ROUTE CONDUITS UNDER THE FIELD OR COURTS.

Pole / Fixture Summary					
Pole ID	Pole Height	Max Height	Fixture Qty	Luminaire Type	Load
A1-A2	60'	60'	1	TLC-LED-1200	3.51 kW
		60'	1	TLC-RGBW	0.64 kW
		16'	1	TLC-BT-575	0.58 kW
		16'	1	TLC-RGB-U	0.43 kW
B1-B2	70'	70'	7	TLC-LED-1500	9.87 kW
		70'	1	TLC-RGBW	0.64 kW
		16'	2	TLC-BT-575	1.15 kW
		16'	1	TLC-RGB-U	0.43 kW
T1-T4	60'	60'	1	TLC-LED-1200	1.78 kW
		60'	2	TLC-LED-900	1.17 kW
		60'	1	TLC-LED-1200	1.17 kW
		60'	1	TLC-LED-1200	1.17 kW
		60'	2	TLC-LED-900	1.78 kW
		60'	1	TLC-LED-1200	1.17 kW
		60'	2	TLC-LED-900	1.78 kW
T5-T8	60'	60'	1	TLC-LED-1200	1.17 kW
		60'	2	TLC-LED-900	1.78 kW
T7-T10	60'	60'	1	TLC-LED-1200	1.17 kW
		60'	2	TLC-LED-900	1.78 kW
T11-T14	60'	60'	1	TLC-LED-1200	1.17 kW
		60'	2	TLC-LED-900	1.78 kW
18			82		81.69kW

Circuit Summary				
Circuit	Description	Load	Fixture Qty	Notes
A	SOFTBALL	32.77 kW	30	
B	TENNIS 1	11.8 kW	12	
C	TENNIS 2	11.8 kW	12	
D	TENNIS 3	11.8 kW	12	
E	TENNIS 4	11.8 kW	12	
F	SOFTBALL RGB-U	1.72 kW	4	

Fixture Type Summary						
Fixture	Source	Wattage	Lumens	L80	L90	Quantity
TLC-LED-900	LED 5700K - 75 CRI	890W	89,600	>120,000	>120,000	32
TLC-LED-1500	LED 5700K - 75 CRI	1410W	141,000	>120,000	>120,000	14
TLC-LED-1200	LED 5700K - 75 CRI	1170W	117,000	>120,000	>120,000	22
TLC-RGBW	LED 5700K - 75 CRI	640W	28,500	>120,000	>120,000	6
TLC-BT-575	LED 5700K - 75 CRI	575W	52,000	>120,000	>120,000	6
TLC-RGB-U	RED-GREEN (Shown) BLUE	430W	16,000	>21,300	>36,300	4

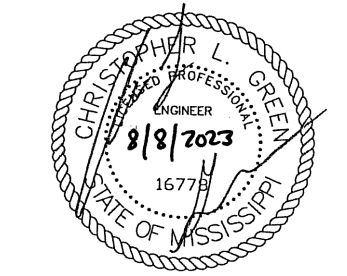
Lighting Level Summary						
Grid Name	Calculation Metric	Avg	Min	Max	FootCandle (Avg/Min)	FootCandle (Max)
Bulbless	Horizontal Illuminance	29.6	20	35	1.78	1.48
Softball	Horizontal Illuminance	0.54	0	0.17	0.00	A/F
Softball	Max Candela Metric	2993	24.8	8909	352.42	A/F
Softball	Max Vertical Illuminance Metric	0.13	0	0.49	3142.81	A/F
Softball (onfield)	Horizontal Illuminance	74.4	58	84	1.44	1.28
Softball (offfield)	Horizontal Illuminance	56.0	33	73	2.23	1.69
Tennis 1 Spdt	Horizontal Illuminance	0	0	0	0.00	B
Tennis 1 Spdt	Max Candela Metric	13.1	0	132	0.00	B
Tennis 1 Spdt	Max Vertical Illuminance Metric	0	0	0	0.00	B
Tennis 1	Horizontal Illuminance	77.1	66	92	1.39	1.17
Tennis 2 Spdt	Horizontal Illuminance	0	0	0	0.00	C
Tennis 2 Spdt	Max Candela Metric	10.4	0	84.5	0.00	C
Tennis 2	Horizontal Illuminance	0	0	0	0.00	C
Tennis 2	Max Vertical Illuminance Metric	0	0	0	0.00	C
Tennis 3 Spdt	Horizontal Illuminance	77.6	66	94	1.41	1.18
Tennis 3 Spdt	Horizontal Illuminance	0	0	0	0.00	D
Tennis 3	Horizontal Illuminance	12.1	0	94.1	0.00	D
Tennis 3 Spdt	Max Vertical Illuminance Metric	0	0	0	0.00	D
Tennis 3	Horizontal Illuminance	77.2	66	97	1.32	1.17
Tennis 3 Spdt	Horizontal Illuminance	0	0	0	0.00	E
Tennis 3	Horizontal Illuminance	10.4	0	77.4	0.00	E
Tennis 3 Spdt	Max Vertical Illuminance Metric	0	0	0	0.00	E
Tennis 3	Horizontal Illuminance	77.4	66	89	1.35	1.17

1 ELECTRICAL SITE PLAN - RENOVATION  
 E.1.0 Scale: 1" = 30'-0"

KEY PLAN



Seal



No.	Description	Date
1	SCHEMATIC DESIGN	11/11/22
2	DESIGN DEVELOPMENT	01/27/23
3	99% CDS	06/29/23
4	CONSTRUCTION DOCUMENTS	08/08/23
ADD #1		09/22/23

MERIDIAN COMMUNITY COLLEGE  
 SOFTBALL & TENNIS COMPLEX

910 Highway 19N,  
 Meridian, MS 39307

Sheet Title  
**ELECTRICAL SITE RENO. PLAN**

Project No. 20\_017 Date 06/29/23

**E-1.0**

SECTION 13 34 16.53  
CONTINUOUS ELEVATED ANGLE-FRAME BLEACHERS

**SECTION 13 34 16.53 CONTINUOUS ELEVATED ANGLE-FRAME BLEACHERS**

PART 1 - GENERAL

1.1 SECTION INCLUDES

- A. Continuous, elevated, angle-frame bleachers.

1.2 RELATED REQUIREMENTS

- A. Section 03 30 00 – Cast-in-Place Concrete: Concrete foundations.

1.3 REFERENCE STANDARDS

- A. AAMA 2603 – Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels.
- B. AISC Steel Construction Manual.
- C. Aluminum Association (AA) Aluminum Design Manual.
- D. ASTM A 36 / A 36M – Standard Specification for Carbon Structural Steel.
- E. ASTM A 123 / A 123M – Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
- F. ASTM A 307 – Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength.
- G. ASTM A 572 / A 572M – Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
- H. ASTM A 992 / A 992M – Standard Specification for Structural Steel Shapes.
- I. AWS D1.1 / D1.1M – Structural Welding Code – Steel.

1.4 SUBMITTALS

- A. Comply with Section 01 33 00 – Submittal Procedures.
- B. Product Data: Submit manufacturer's product data
- C. Shop Drawings:

SECTION 13 34 16.53  
CONTINUOUS ELEVATED ANGLE-FRAME BLEACHERS

1. Submit manufacturer's shop drawings, including plans, elevations, sections, and details, indicating location, size, details, and quantity of steel and aluminum components and accessories.
2. Indicate locations of exit stairs, ramps, seat locations, decking configurations, and overall general materials to be supplied.
3. Shop drawings shall be signed and sealed by a qualified, registered professional engineer, registered in state of Mississippi

D. Samples: Submit manufacturer's color samples for selection (If applicable)

E. Design Data:

1. Submit manufacturer's design data, including an analysis to indicate that the structural members shall have sufficient strength to support required loads and ability to resist loads subjected, without exceeding allowable stresses of the materials.
2. Design data shall be signed and sealed by a qualified, registered professional engineer, registered in state of the Mississippi.

F. Warranty Documentation: Submit manufacturer's standard warranty with closeout documents (One year standard warranty from "date of substantial completion")

1.5 QUALITY ASSURANCE

A. Manufacturer's Qualifications:

1. Manufacturer regularly engaged, for past 10 years, in design and manufacture of continuous, elevated, angle-frame bleachers of similar type to that specified.
2. Fabricate structural steel in an AISC-certified plant; certified "STD" at time of the bid.
3. Manufacturer listed by AISC as a certified fabricator.
4. Certification and inspections in accordance with IBC Chapter 17.

B. Installer's Qualifications:

1. Installer regularly engaged, for past 5 years, in installation of continuous, elevated, angle-frame bleachers of similar type to that specified.
2. Employ persons trained and experienced for installation of continuous, elevated, angle-frame bleachers.

C. Welder's Qualifications: [AWS] certified within past 12 months for each type of weld required.

1.6 DELIVERY, STORAGE, AND HANDLING

A. Delivery Requirements: Deliver materials to site in manufacturer's original, unopened containers and packaging, with labels clearly identifying product name and manufacturer.

B. Storage and Handling Requirements:

1. Store and handle materials in accordance with manufacturer's instructions.
2. Keep materials in manufacturer's original, unopened containers and packaging until installation.
3. Do not store materials directly on ground.
4. Protect materials and finish during storage, handling, and installation to prevent damage.

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PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Acceptable Manufacturers: Sturdisteel, PO Box 2655, Waco, Texas 76702. Or equal
- B. Substitutions: Prior approval needed

2.2 DESIGN REQUIREMENTS

- A. Design: Conform to AISC Steel Construction Manual and AA Aluminum Design Manual.
- B. Applicable Codes: Design and workmanship shall be in accordance with IBC 2012 and ICC 300 Bleachers, Folding and Telescopic Seating, and Grandstands.
- C. Design Loads:
  - 1. Live Loads:
    - a. Uniform Loading, Structure: 100 psf.
    - b. Uniform Loading, Seats: 120 plf.
  - 2. Sway Loads:
    - a. Perpendicular to Seats: 10 plf.
    - b. Parallel to Seats: 24 plf.
  - 3. Wind Loads: Local building code.
  - 4. Snow Loads: Local building code.
  - 5. Seismic Loads: Local building code.
  - 6. Handrail and Guardrail: 200 lbs. concentrated in any direction.
- D. Shop Connections: Welded and capable of carrying stress put upon them.
- E. Welding: [AWS D1.1]

2.3 CONTINUOUS ELEVATED ANGLE-FRAME BLEACHERS

- A. Size of Bleacher: Reference architectural drawings
- B. Framework: Space prefabricated angle bleacher frames at 6-foot intervals and connect by crossbraces.
- C. Rise and Depth Dimensions:
  - 1. Vertical Rise per Row: 8 inches.
  - 2. Horizontal Depth per Row: 24 inches.
  - 3. Seat Above its Respective Tread: 17 inches.
- D. Risers:
  - 1. 1/2-inch by 6-1/4-inch anodized aluminum board.
  - 2. At Top Row: 1/2-inch by 11-1/2-inch anodized aluminum board.
- E. Seats: 1-1/2-inch by 9-1/2-inch anodized aluminum board with end caps.

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- F. Treads: Two 1-1/2-inch by 9-1/2-inch mill finish aluminum boards with end caps
  - 1. Decking system : Standard "semi-closed" decking system
  
- G. Guardrail:
  - 1. Sides and back of bleachers, entry stairs, walkways, ramps, portals, and landings where 30 inches or more above adjacent area or grade.
  - 2. Material: Anodized aluminum pipe with end plugs at ends of straight runs or elbows at corners.
  - 3. Secure to angle posts with galvanized fasteners.
  - 4. Top Rail: 42 inches minimum above walkways, entrances, and any adjacent seat.
  - 5. Chain Link Fencing: 9-gauge galvanized steel, fastened in place with galvanized fittings and aluminum ties.
  
- H. Front Walkway:
  - 1. Width: 68 inches.
  - 2. Elevated:
    - a. On Slabs: 38-1/2 inches high above grade
  - 3. Deck: 1-1/2-inch by 9-1/2-inch mill finish aluminum boards.
  
- I. Steps:
  - 1. Frames: Galvanized steel.
  - 2. 1-3/4-inch by 11-1/2-inch mill finish aluminum boards with 2-inch by 2-inch dark bronze contrasting nosing.
  
- J. Entry Stairs:
  - 1. Entry Stairs, Guardrails, and Handrails: In accordance with local code requirements.
  - 2. Rise: 7 inches maximum.
  - 3. Tread: 11 inches minimum.
  
- K. Aisle Width:
  - 1. Middle Aisle Width: 48 inches minimum.
  - 2. End Aisle Width: 36 inches minimum (If applicable)
  
- L. Accessibility: Incorporate wheelchair spaces within bleachers to conform to applicable code and ADA.

2.4 MATERIALS

- A. Framework:
  - 1. Galvanized Steel:
    - a. ASTM A 36, ASTM A 572 Grade 50, and ASTM A 992.
    - b. Hot-dipped galvanized after fabrication in accordance with ASTM A 123.
  
- B. Seat Boards: Extruded aluminum alloy 6063-T6, clear anodized 204R1, AA-M10C22A31, Class II.
  
- C. Riser Boards: Extruded aluminum alloy 6063-T6; clear anodized 204R1, AA-M10C22A31, Class II
  
- D. Tread Boards: Extruded aluminum alloy 6063-T6, mill finish.

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- E. Guardrail: Aluminum anodized pipe, 1-5/8-inch OD.
- F. Accessories:
  - 1. Steel Bolts and Nuts: ASTM A 307, galvanized.
  - 2. Structural Connections: Snug tight to conform to RCSC Specification for Structural Joints Using High-Strength Bolts.
  - 3. Hold-Down Clip Assembly: Aluminum alloy 6063-T6.
  - 4. Form-Fitted End Caps: Aluminum alloy 2024, clear anodized 204R1, AA-M10C22A31, Class II.
  - 5. Channel End Caps: Aluminum alloy 6063-T6, clear anodized 204R1, AA-M10C22A31, Class II.
- G. Concrete Foundations: Angle frame foundations must be flat and level with a max option of 1% slope from the front of the stand to the back of the stand. Sloping in multiple directions is NOT permitted. Please coordinate with concrete subcontractor prior to pour to maintain this requirement

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive continuous, elevated, angle-frame bleachers.
- B. Notify Architect of conditions that would adversely affect installation or subsequent use.
- C. Do not begin surface preparation or installation until unacceptable conditions are corrected.

3.2 PREPARATION

- A. Install concrete foundations for continuous, elevated, angle-frame bleachers as specified in Section 03 30 00 and indicated on the Drawings.

3.3 INSTALLATION

- A. Install continuous, elevated, angle-frame bleachers in accordance with manufacturer's instructions at locations indicated on the Drawings.
- B. Anchor bleachers securely in place to concrete foundations.

3.4 ADJUSTING

- A. Inspect completed continuous, elevated, angle-frame bleachers and make necessary adjustments to ensure proper installation.

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- B. Repair minor damages to finish in accordance with manufacturer's instructions and as approved by Architect.
- C. Remove and replace with new material, damaged components that cannot be successfully repaired

3.5 PROTECTION

- A. Protect completed continuous, elevated, angle-frame bleachers to ensure that, except for normal weathering, bleachers will be without damage or deterioration at time of Substantial Completion.

END OF SECTION